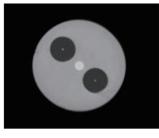


**Specialty Fiber Fusion Splicers** 

# FSVI-100 series







- **○Advanced plasma zone control methods**
- **OLDF** (Large Diameter Fiber) splicing capability
- **Enhanced arc calibration methods**
- ODual splice loss estimation
- **Enhanced Sweep arc**
- OFiber profile learning function
- Enhanced ability for fiber shaping, glass processing, tapering
- ○EndView observation system (FSM-100M+, FSM-100P+)
- ○Advanced PM fiber alignment methods (FSM-100P, FSM-100P+)



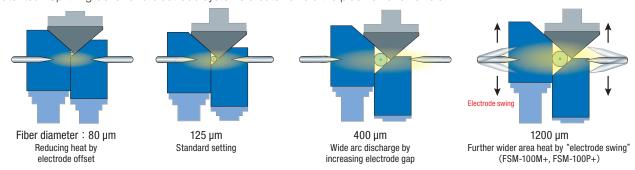
# FSM-100 series

Fujikura specialty fiber splicer FSM-100 series offer a host of innovative technology to address the rapidly expanding splicing needs for factory, manufacturing, laboratory and R&D applications. These models are introduced as "ArcMaster" splicers due to their unique capabilities to control the plasma zone of the fusion arc. These capabilities will revolutionize the way users will splice various types of specialty fibers, LDFs, PMFs and so on.

## **Functions**

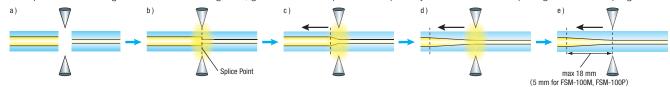
#### **Optimum Plasma Zone Control**

Patented "Split V-groove" and electrode systems create flexible the plasma zone flexible.



#### **Enhanced Sweep Arc**

Sweep function moving both L and R fiber together, guides to better splice loss especially for dissimilar fiber splicing and fiber shaping.



#### PM Fiber Splicing FSM-100P, FSM-100P+

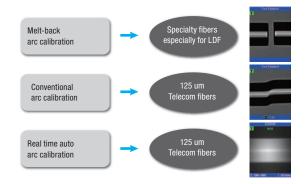
Three alignment methods for PM fibers

- Fast PANDA mode aligning by PAS system
- New IPA mode for aligning all kinds of PM fibers
- EndView PM fiber aligning (FSM-100P+ only)

# EndView observation system Mirror unit FH-100-\*\*\*-EV Illumination is launched into cladding through fiber coating. The lens captured the fiber end-face image directed by the mirror unit.

#### **Enhanced Arc Calibrations**

FSM-100 series provides three types of arc calibration methods, for not only 125  $\mu m$  fibers but also LDF.



## Fiber Profile Learning function

The splicer learns the fiber profile with the adequate focusing in order to observe the core accurately. After learning, it shorten the splicing time.

FSM-100P and FSM-100P+ learn the PM fiber profile to analyze polarization.

#### **Dual Splice Loss Estimation**

FSM-100 series provides loss

estimation method by both cold and warm splice image. It offers accurate splice loss estimation.

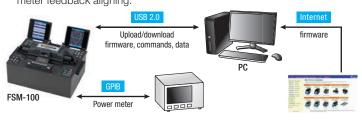


Cold splice image

Warm splice image

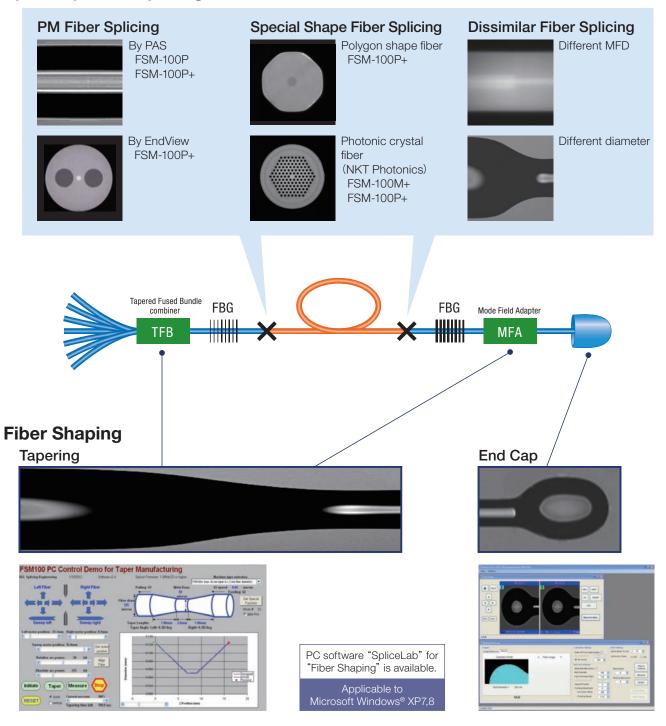
#### **USB, GPIB Communication**

Splicer firmware can be upgraded via internet connection. Also, splice data upload/download is available. GPIB connection provides power meter feedback aligning.



## FSM-100 series can···

## **Specialty Fiber Splicing**



#### Comparison of FSM-100 series

		FSM-100M	FSM-100P	FSM-100M+	FSM-100P+
Cladding diameter		60 ~ 500 μm		60 ~ 1200 μm	
Cleave length	Coating clamp	3-8 mm (standard 4 mm)		3-21 mm (standard 4 mm)	
	Glass clamp	3-13 mm (standard 9 mm)		8-26 mm (standard 9 mm)	
PM fiber splicing		-	✓	_	✓
EndView		_		<b>✓</b>	
Electrode swinging		<del>-</del>		<b>√</b>	
Maximum sweep length		±5 mm		± 18 mm	

# Fujikura FSM-100 series

#### **SPECIFICATIONS**

Description		FSM-100M	FSM-100P	FSM-100M+	FSM-100P+	
	Fiber Type	SMF (ITU-T-G652), NZDSF (G655), MMF (G651), EDF, DCF LDF (large diameter fibers) and other specialty fibers.				
Applicable Fiber	PM fiber	_	PANDA and other PMF	_	PANDA and other PMF	
	Cladding Diameter	60 to 500 µm		60 to 1200 µm		
	Coating Diameter	100 to 2000 μm				
	Fiber Count	single				
Cleave Length	Coating Clamp	3-8 mm (sta	ndard 4 mm)	3-21 mm (standard 4 mm)		
	Glass Clamp	8-13 mm (sta	indard 9 mm)	8-26 mm (standard 9 mm)		
	SMF	0.03 dB				
Typical	NZDSF/LDF	0.05 dB				
Splice Loss	MMF	0.02 dB				
	PMF	_	0.06 dB	_	0.06 dB	
	SMF	15 sec				
Typical Splice Time	NZDSF/LDF	25 sec				
	PMF (PANDA)	_	30 to 50 sec	_	30 to 50 sec	
	PMF (non-PANDA)	_	70 to 300 sec	_	70 to 300 sec	
Typical Polari- zation Crosstalk	PMF (PANDA)	_	-40 dB/0.6 deg	_	-40 dB/0.6 deg	
	PMF (non-PANDA)	_	-32 dB/1.6 deg	_	-32 dB/1.6 deg	

#### STANDARD ITEMS

Name	Model	FSM-100M	FSM-100P	FSM-100M+	FSM-100P+
	FSM-100M	1pc	-	-	-
Splicer Main Body	FSM-100P	_	1pc	_	_
	FSM-100M+	_		1pc	-
	FSM-100P+	-	_	<u> </u>	1pc
Carrying Case	CC-27	1pc			
FH-100-250 1pair		air			
Fiber Helder	FH-100-250-EV	-		1pair	
Fiber Holder	FH-100-400	-	1pair	_	1pair
	FH-100-400-EV				1pair
AC Adaptor	ADC-15	1pc			
AC Code	ACC-xx	1pc: ACC-01: Japan, -02: USA, -03: UK, -04: EU, -05: Australia			
	ELCT2-25	2pairs (1pair for spare) -			_
Electrodes	ELCT3-25	=		1pair	
	ELCT3-25-LDF	-		1 pair for spare	
EndView Light Source	EV-LS01	- 2pcs		ocs	
USB Cable	USB-01	1pc			
<b>Dust Cleaning Stick</b>	DCS-01	1pc			
Electrode Cleaner		- 1pc		рс	
Warning and Cautions	W-100MP-E	1pc			
Instruction Manual	M-100MP-E	1pc			
<b>Splicing Report</b>	SR-01-E		1	рс	

Description	FSM-100M	FSM-100P	FSM-100M+	FSM-100P+
<b>EndView Observation System</b>	-	_	with EndV	iew mirror
Return Loss	>>60 dB			
Tube Heat Time	30 sec for FP	-03 (40 mm),	24 to 45 sec f	or FPS-series
Electrode Life	2500 arc discharged, SMF with 1 mm electrode g			ectrode gap
Proof Test	1.96 to 2.45 N			
Image Magnification on LCD		35 to 300 d	changeable	
Num. of Splice Program	300	) for splice, 10	0 for heater m	ode
Num. of Splice Data Storage	2000 for splice data, 100 for splice image			image
Language	English / Japanese / Chinese / French			
Display	Dual 4.1" color LCD monitor			
Dimensions [mm] * 1	311 (W) x 232 (D) x 160 (H) 470 (W) x 232 (D) x 160 (			2(D) x 160(H)
Weight	7.5 kg	8.0 kg	7.9 kg	9.0 kg
Power Supply	AC100-240	V (50/60 Hz)	with AC adap	tor ADC-15
Operation Condition	0 to 95%RH and 0 to 40° respectively		tively	
Storage Condition	0 to 95%RH and -40 to 80° respectively			ctively
	Power supply: DC19 V 4.5 A			
Terminals	USB2.0 (mini-B type) for PC communication			
161 IIIIIais	IEEE-488 24pin for power meter feedback splicing			
	Two 6 pin mi	ni-DIN connec	tor for externa	l equipments

\* 1 : excluding rubber foot

#### STANDARD PACKAGE



#### OPTIONAL ITEMS

Item	Model	Note	
Fiber Holder	FH-100-xxx FH-100-xxx-EV	xxx: coating diameter 060, 100, 125, 150, 180, 210, 250, 300, 350, 400, 500, 600, 700, 800, 900, 1000, 1100, 1200, 1300, 1400, 1500, 1600, 1700, 1800, 1900, 2000 -EV model is the fiber holder for EndView observation system.	
	FH-40-LT900	for 900 µm coating loose tube fiber.	
CT-100		Cladding diameter: 80-250 µm, Cleave length: 3-40 mm, Angled cleaving available up to 15 deg.	
	CT-105	Cladding diameter: 80-1250 µm, Cleave length: 5-40 mm	
Fiber Cleaver	CT-106	Cladding diameter: 80-1250 µm, Cleave length: 5-40 mm, Angled cleaving available up to 15 deg.	
	CT-32	Cladding diameter: 125 µm, Cleave length: 3-5, 8-10 mm	
	CT-38	Cladding diameter: 80 µm, Cleave length: 3-5, 8-10 mm	
	JS-02-900	Cladding diameter: 125 µm, Coating diameter 900 µm	
Jacket Stripprt	HJS-02	Cladding diameter: 125 µm, Coating diameter 250-400 µm	
Jacket Strippit	HJS-02-80	Cladding diameter: 80 µm, Coating diameter up to 250 µm	
	PCS-100	for polyimide coated fiber	
Ultra Sonic Cleaner	USC-03		
Recoater & Cleaner	FSR-05/FSR-06/FSR-07	Selectable moldsize: 195 µm, 255 µm, 280 µm, 450 µm, 670 µm, 1000 µm	
Protection Sleeves	FP-, FPS-series		



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